# CONTROL

# XAMESERIES



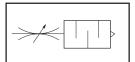
SCM-Series muffler with speed control provides infinite variation of control of air flow at an acceptable sound level on the exhaust ports of air valves with complete safety.

An external adjustment screw accurately varies orifice opening from closed to full flow as required. The final position is then locked in place by the lock nut. Objectionable exhaust air noise is eliminated by the surrounding sleeve of sintered bronze.

SCM-Series mufflers feature complete safety in operation. The sintered bronze sleeve is held securely in position and protected by an integral shroud.

Standard pipe thread connections provide easy attachment to equipment. Unit should be mounted in a protective position, free from excessive vibration. Use wrench on hex head to tighten unit to the device. Unit contains a 40 micron element.

#### Symbol



### **HOW TO ORDER**

## SCM

Speed Control Muffler

**Connection (NPTM)** 

08=10-32UNF 18=1/8", 28=1/4"

38=3/8", 48=1/2"

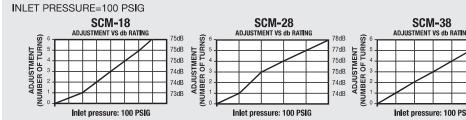
**Port Option** None=NPT P = BSPT G = BSPP

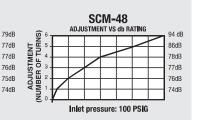
68=3/4", 88=1"

#### **SPECIFICATIONS**

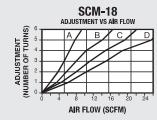
ITEM		MODEL	SCM-08	SCM-18	SCM-28	SCM-38	SCM-48	SCM-68	SCM-88
CONNECTION		NPTM	10-32UNF	1/8"	1/4"	3/8"	1/2"	3/4"	1"
MAX. ADJUSTMENT FLOW		SCFM	10	30	50	70	100	130	160
APPROX. HEIGHT (FULL OPEN)		IN.	23/32"	1-1/2"	1-11/16"	1-11/16"	2"	2-3/4"	3"
HEX		IN.	5/16"	1/2"	9/16"	11/16"	7/8"	1-7/64"	1-11/32"
MATERIAL	BODY		BRASS						
	ELEMENT		SINTERED BRONZE (40 micron)						
MAX OPERATING PRESSURE		150 PSI 300 PSI (21.1 kg/cm²)							
OPERATING TEMPERATURE			35°F TO 300°F (1.6°C to 149°C)						
WEIGHT (APPROX.)		OZ.	0.18	0.65	1.12	1.73	2.95	4.72	7.57
UNIT PACK		EA.	10	10	10	10	5	1	1

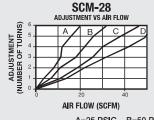
# **SOUND CHARACTERISTICS VS. ADJUSTMENT - SPEED CONTROL MUFFLER**

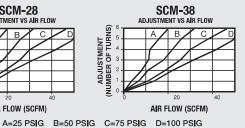


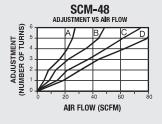


#### FLOW CHARACTERISTICS VS.ADJUSTMENT-SPEED CONTROL MUFFLERS









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